

TECHNICAL DATASHEET

Reparatieset voor alle Stylingboards,
Modelingboards en Epoxyboards



MALLENBOUW | COMPOSITEN | LIJMEN

Repair Pastes for boards

Fast cure at RT

Key Properties

- Sufficient pot life whilst fast curing
- RT cure
- Available as multipack (working pack)
- Hardener available individually. Suitable with all standard board material adhesive resins.

Applications

- Repair of board materials

Processing Properties

			EP-2303 Resin	EP-2304 Resin	EH-2936-2 Hardener
Color	visual		Blue	Light green	White
Mix ratio		pbw	100	-	50
		pbw	-	100	50
Density	ISO 1183	g/cm ³	ca. 0.88	ca. 0.88	ca. 0.83

			EP-2303 EH-2936-2	EP-2304 EH-2936-2
Color	visual		Blue	Light green
Pot life at 25 °C	100 ml	min	15 – 20	15 – 20
Minimum curing time (at 25 °C)		min	90 – 120	90 – 120

			EP-2305 Resin	EP-2306 Resin	EH-2936-2 Hardener
Color	visual		Apricot	Brown	White
Mix ratio		pbw	100	-	50
		pbw	-	100	50
Density	ISO 1183	g/cm ³	ca. 0.60	ca. 0.77	ca. 0.83

			EP-2305 EH-2936-2	EP-2306 EH-2936-2
Color	visual		Apricot	Brown
Pot life at 25 °C	100 ml	min	15 – 20	15 – 20
Minimum curing time (at 25 °C)		min	90 – 120	90 – 120



Processing

The processing and material temperature should be between 20-25 °C.

Mix the two components thoroughly and apply by spatula.

Packaging

RAKU® TOOL EP-2303 / EH-2936-2	Multipack 0.6 kg / 0.3 kg
RAKU® TOOL EP-2304 / EH-2936-2	Multipack 0.6 kg / 0.3 kg
RAKU® TOOL EP-2305 / EH-2936-2	Multipack 0.6 kg / 0.3 kg
RAKU® TOOL EP-2306 / EH-2936-2	Multipack 0.6 kg / 0.3 kg

Storage

Original containers should be kept tightly sealed and stored at ambient temperatures (15°C to 30°C). If properly stored the products have the shelf-life indicated on the product label.

Partly used containers should always be sealed appropriately and used up as soon as possible.

Handling Precautions

Good workplace ventilation is to be ensured during processing. At the same time, the employer's liability insurance association's industrial hygiene safety regulations regarding the handling of reaction resins and their hardeners are to be observed. Please take heed of the appropriate safety data sheets.
