

# TECHNICAL DATASHEET

RAKU-TOOL® WB-0890



MALLENBOUW | COMPOSITEN | LIJMEN

## Board Material

### Epoxy Board for Tools & Molds

#### Key Properties

- Extremely fine and smooth surface
- Excellent machinability
- Good dimensional stability
- Heat resistant up to 110°C

#### Applications

- Lay-up tools for low temperature tooling prepregs
- Vacuum forming molds
- Medium temperature applications

#### Mechanical Properties

			WB-0890
Color	visual		Dark blue
Density	ISO 1183	g/cm <sup>3</sup>	ca. 0.89
Shore hardness D	ISO 868		75 – 80
Coefficient of thermal expansion	ISO 11359	10 <sup>-6</sup> K <sup>-1</sup>	35 – 45
Deflection temperature, HDT	ISO 75	°C	100 – 110
Compressive strength	ISO 604	MPa	60 – 70
Flexural strength	ISO 178	MPa	40 – 50
Tensile strength	ISO 527	MPa	20 – 30

#### Processing

The product should have a temperature of 20°C – 25°C during processing.

#### Packaging

RAKU® TOOL WB-0890	1500 x 500 x 50 mm
	1500 x 500 x 75 mm
	1500 x 500 x 100 mm

#### Storage

The material should be stored flat and in a dry place. Temperature variations should be avoided during storage and transportation.

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### **Handling Precautions**

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Good workplace ventilation is to be ensured during processing. At the same time, the employer's liability insurance association's industrial hygiene safety regulations regarding the handling of reaction resins and their hardeners are to be observed. Please take heed of the appropriate safety data sheets.

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**For information on adhesives and repair pastes see the corresponding individual technical data sheets.**