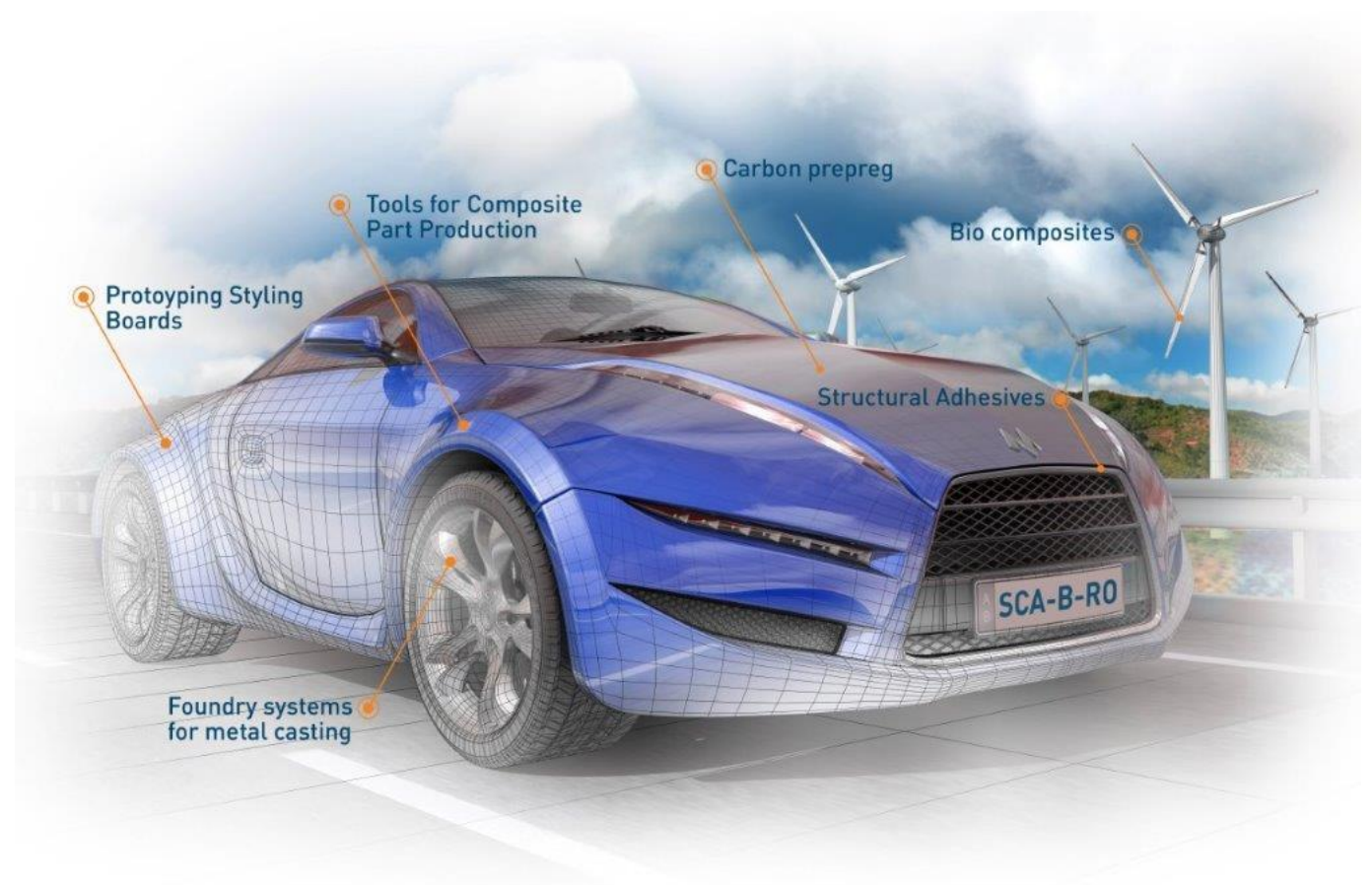


TECHNICAL DATASHEET

RESOLTECH 2080M ECO

2085M



MALLENBOUW | COMPOSITEN | LIJMEN

2080M **ECO** / 2085M

Epoxy **bio-based** foaming system

System	2080M ECO / 2085M
Mixing ratio by weight	100 / 30 Mix well the resin before each use
Resin Aspect	White thixotropic liquid
Hardener Aspect	Yellow to light brown liquid
Resin Density at 23°C	1.16 ± 0.05
Hardener Density at 23°C	0.96 ± 0.05
Mix Density before foaming at 23°C	1.12 ± 0.05
Mix Density after foaming at 23°C	0.40 ± 0.05
Mixing time before casting	< 2 min
Gel time on 1cm casting at 23°C	1h
Dry touch on 1cm casting at 23°C	2h
Hard & releasable on 1cm casting at 23°C	4h

Storage :

9 months for 2080M **ECO** resin & 12 months for 2085M hardener. Check expiry date displayed on their label.