

## Repair Pastes for boards

### RT curing

**Key Properties**

- Similar density and hardness to board material
- RT curing

**Applications**

- To repair boards

**Processing Properties**      **To repair styling boards with a density < 0.50 g/cm<sup>3</sup>**

			UP-4301 / UH-4901
Color	visual		Apricot
Mix ratio		pbw	100 : 1-3
Pot life at 25 °C		min	4-6
Minimum curing time		min	25-30

**Processing Properties**      **To repair modeling boards with a density 0.50-0.80 g/cm<sup>3</sup>**

			UP-4310 / UH-4900
Color	visual		Brown
Mix ratio		pbw	100 : 1-3
Pot life at 25 °C		min	4-6
Minimum curing time		min	25-30

**Working boards with a density of 1.0 – 1.7 g-cm<sup>3</sup> can be repaired with adhesive bonded inserts.**

**Processing**

**The processing and material temperature should be between 20-25 °C.**

Mix the two components thoroughly and apply by spatula.

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**Packaging**

RAKU-TOOL® UP-4301 / UH 4901	Multipack 6 x 1.45 kg / 6 x 0.05 kg
RAKU-TOOL® UP-4310 / UH-4900	Multipack 6 x 1.46 kg / 6 x 0.04 kg

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**Storage**

Original containers should be kept tightly sealed and stored at ambient temperatures (15°C to 30°C). If properly stored the products have the shelf-life indicated on the product label.  
Partly used containers should always be sealed appropriately and used up as soon as possible.

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**Handling Precautions**

Good workplace ventilation is to be ensured during processing. At the same time, the employer's liability insurance association's industrial hygiene safety regulations regarding the handling of reaction resins and their hardeners are to be observed. Please take heed of the appropriate safety data sheets.

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